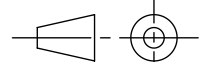
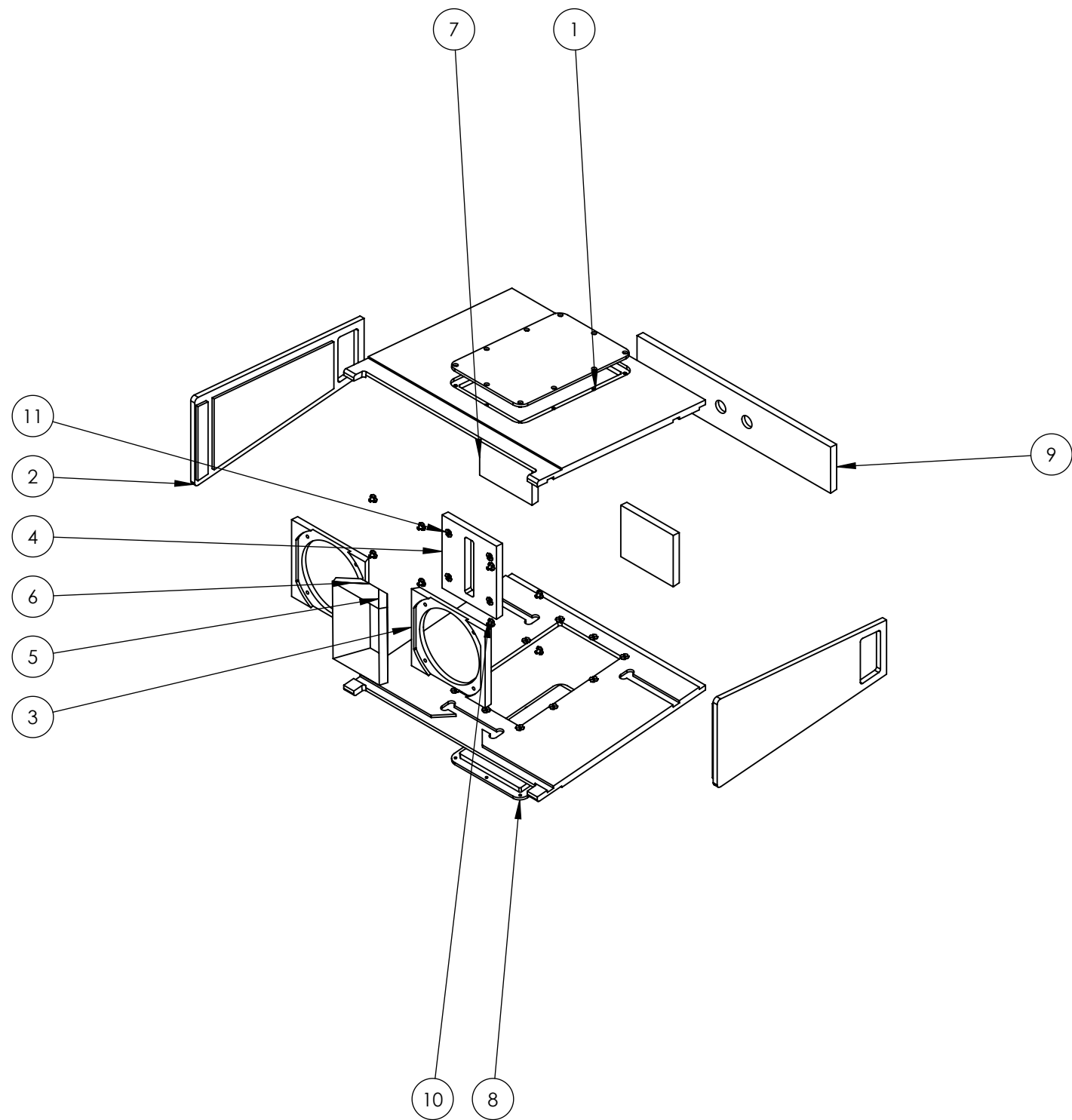


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Project: 2X6DGA	Version v.0	A3		Scale: 1:5	Revision: R.0
		Weight (Kg):		13.24	
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30'] [50-120 ±20'] [120-400 ±10'] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2		Drawn	GC	10/04/2020	First Angle Proj. 
		Check	GL	23/06/2020	
		APPR.	MDC	23/06/2020	
					Page 1 of 11



PRODUCTION COMPONENTS BOM			
ITEM NO.	PART NAME	Part description	QTY
1	2X6DGA_Base	Base	2
2	2X6DGA_Side	Side	2
3	2X6DGA_Baffle	LF-Baffle	2
4	2X6DGA_WG-Support	WG-Support	1
5	2X6DGA_WG-Horn	WG-Horn Side	2
6	2X6DGA_WG-Horn-2	WG-Horn TopBottom	2
7	2X6DGA_Reflex-1	Reflex	2
8	2X6DGA_Access-Panel	Access panel	2
9	2X6DGA_Back	Back	1
10	M4 T-Nuts		28
11	M5 T-Nuts		4

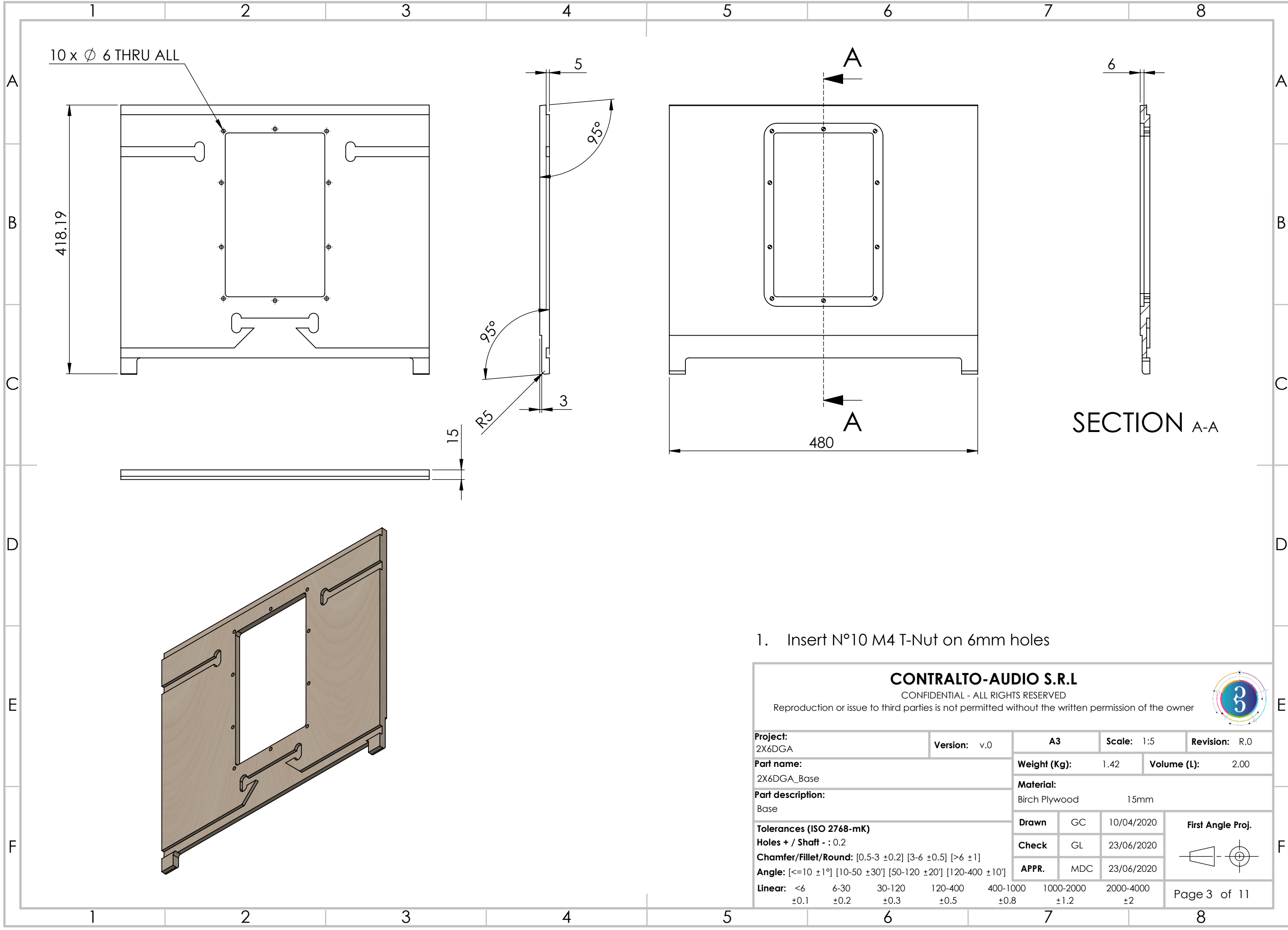
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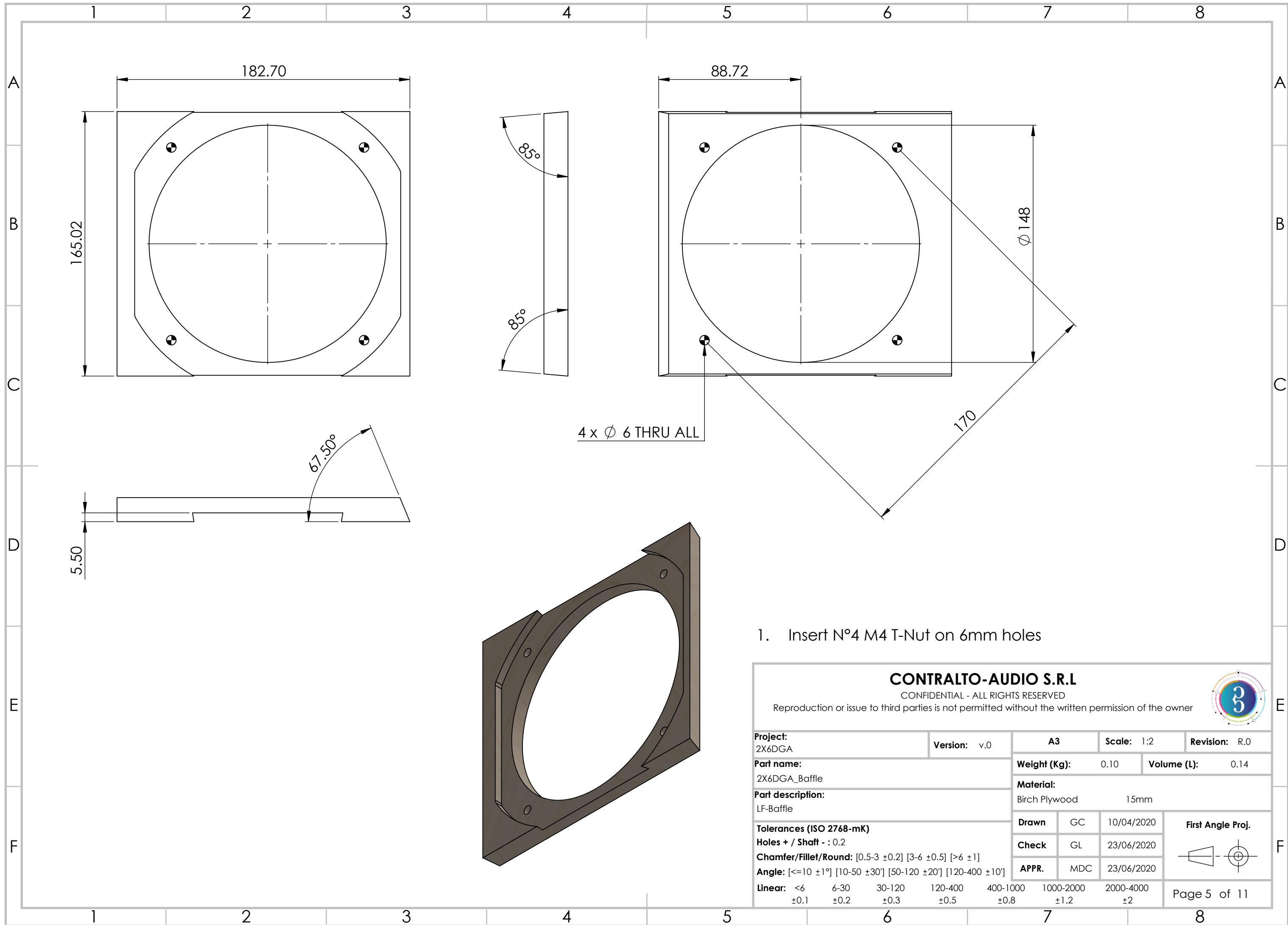
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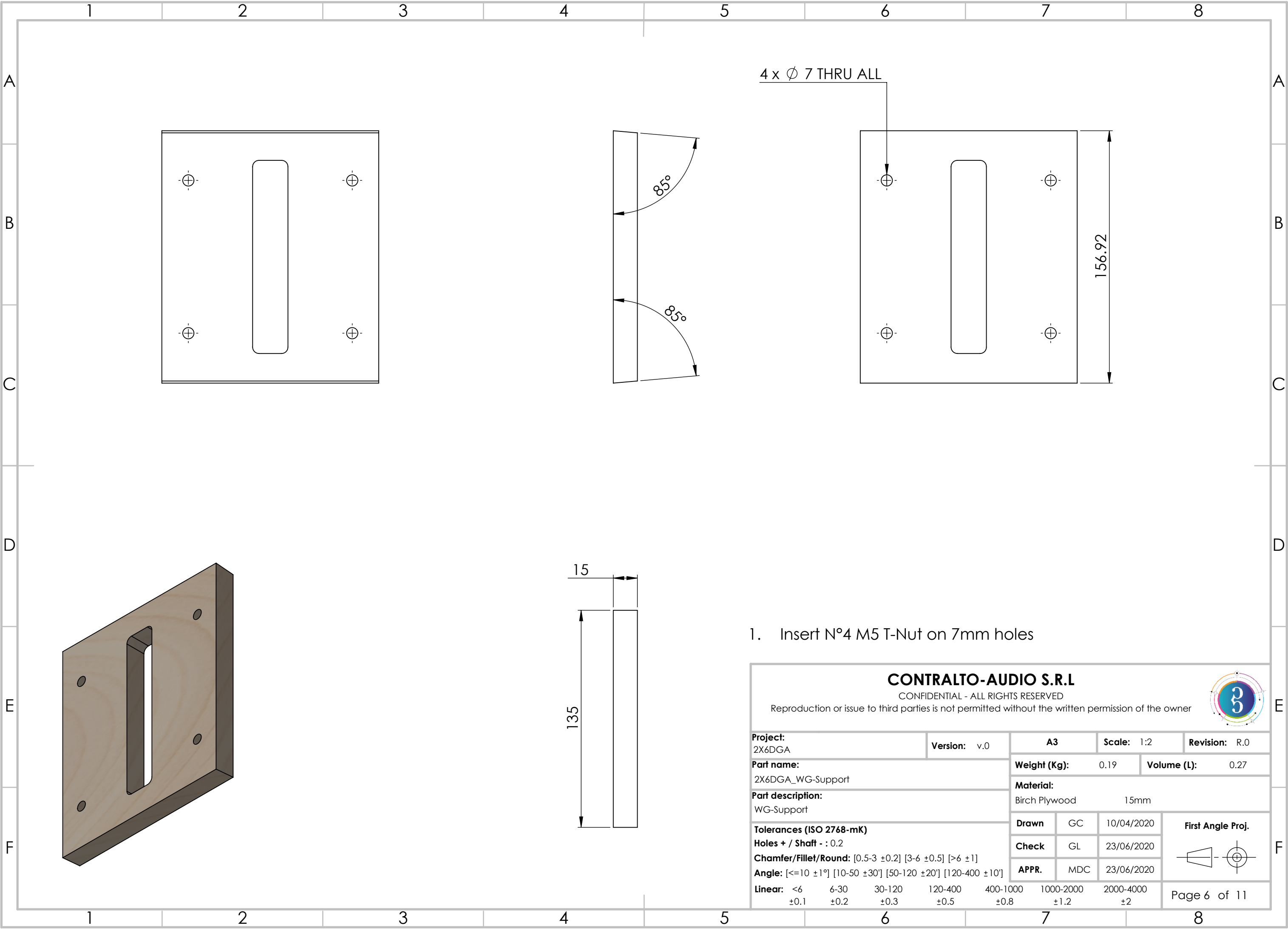


Project: 2X6DGA	Version v.0	A3		Scale: 1:10	Revision: R.0	
		Weight (Kg):		13.24		
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2		Drawn	GC	10/04/2020	First Angle Proj. 	
		Check	GL	23/06/2020		
		APPR.	MDC	23/06/2020		
		Page 2 of 11				



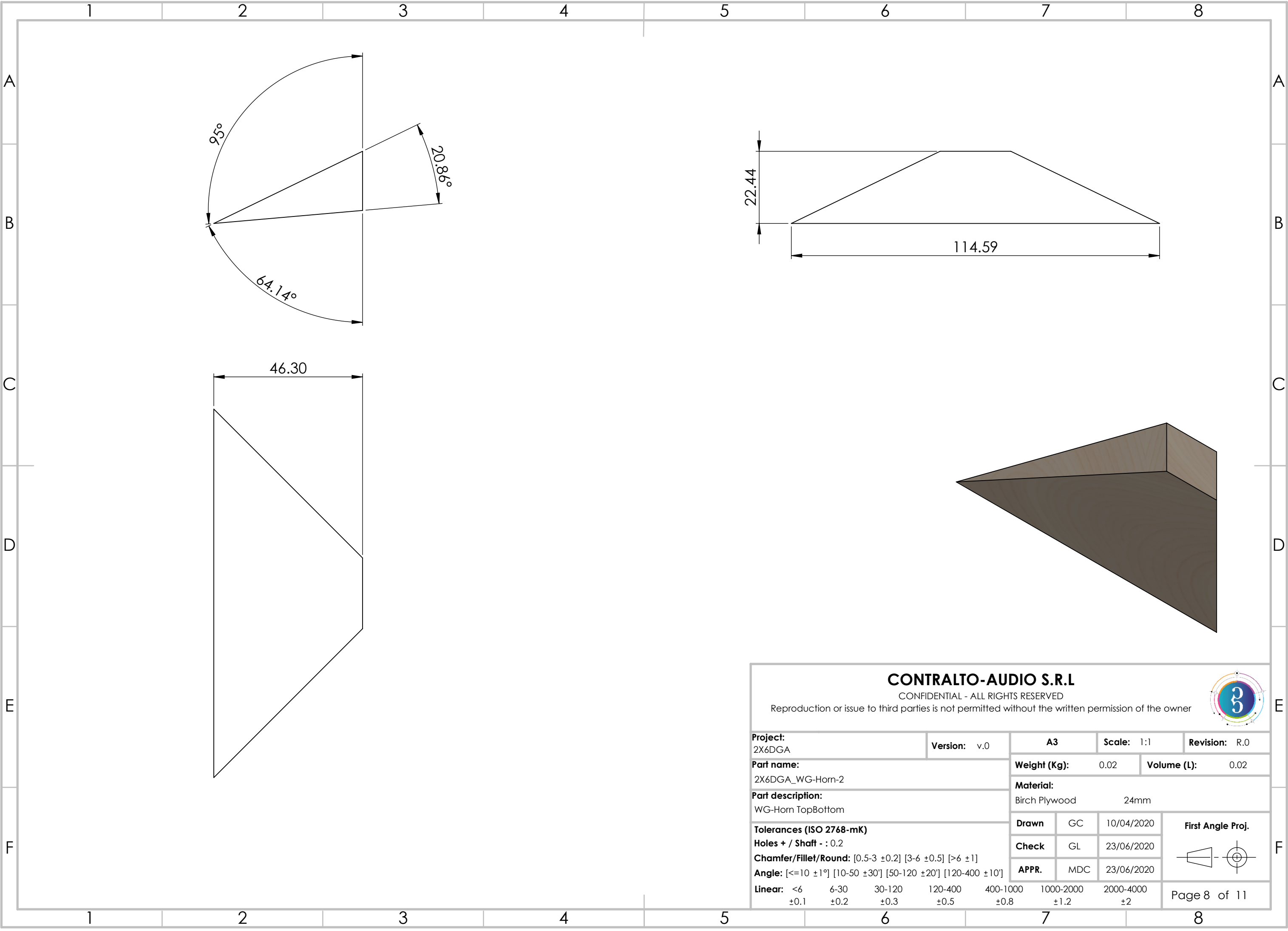
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Project: 2X6DGA		Version: v.0		A3		Scale: 1:5	
Part name: 2X6DGA_Base		Weight (Kg): 1.42		Volume (L): 2.00		Revision: R.0	
Part description: Base		Material: Birch Plywood 15mm		Drawn GC		10/04/2020	
Tolerances (ISO 2768-mK)		Check GL		23/06/2020		First Angle Proj.	
Holes + / Shaft - : 0.2		APPR. MDC		23/06/2020		Page 3 of 11	
Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1]		Linear: <6 ±0.1		6-30 ±0.2		30-120 ±0.3	
Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°]		120-400 ±0.5		400-1000 ±0.8		1000-2000 ±1.2	
		2000-4000 ±2					





1. Insert N°4 M5 T-Nut on 7mm holes

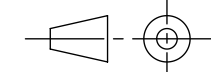
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Project: 2X6DGA		Version: v.0		A3		Scale: 1:2	
Part name: 2X6DGA_WG-Support		Weight (Kg): 0.19		Volume (L): 0.27		Revision: R.0	
Part description: WG-Support		Material: Birch Plywood 15mm		Material: Birch Plywood 15mm		Material: Birch Plywood 15mm	
Tolerances (ISO 2768-mK)		Drawn		GC		10/04/2020	
Holes + / Shaft - : 0.2		Check		GL		23/06/2020	
Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1]		APPR.		MDC		23/06/2020	
Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°]		First Angle Proj.		First Angle Proj.		First Angle Proj.	
Linear: <6 ±0.1		6-30 ±0.2		30-120 ±0.3		120-400 ±0.5	
		400-1000 ±0.8		1000-2000 ±1.2		2000-4000 ±2	
						Page 6 of 11	

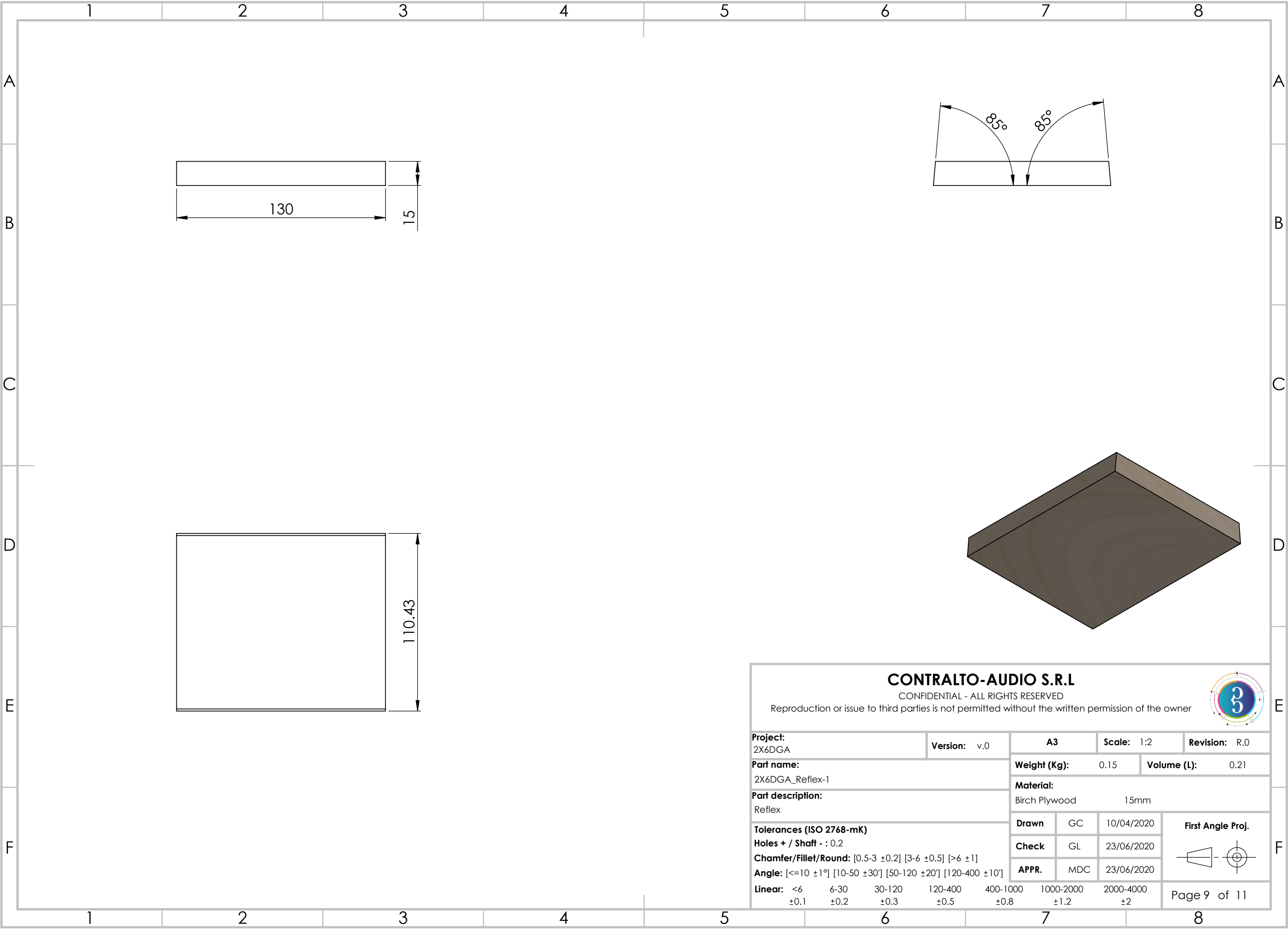


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Project: 2X6DGA				Version: v.0		A3		Scale: 1:1		Revision: R.0	
Part name: 2X6DGA_WG-Horn-2						Weight (Kg): 0.02		Volume (L): 0.02			
Part description: WG-Horn TopBottom						Material: Birch Plywood 24mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30'] [50-120 ±20'] [120-400 ±10'] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	10/04/2020	First Angle Proj. 		
						Check	GL	23/06/2020			
						APPR.	MDC	23/06/2020			
						Page 8 of 11					

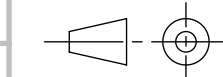


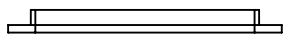
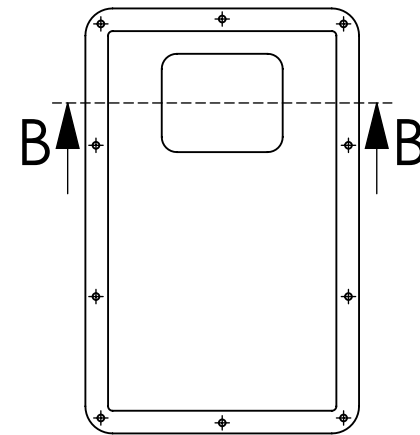
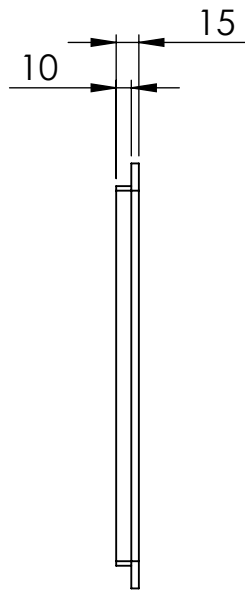
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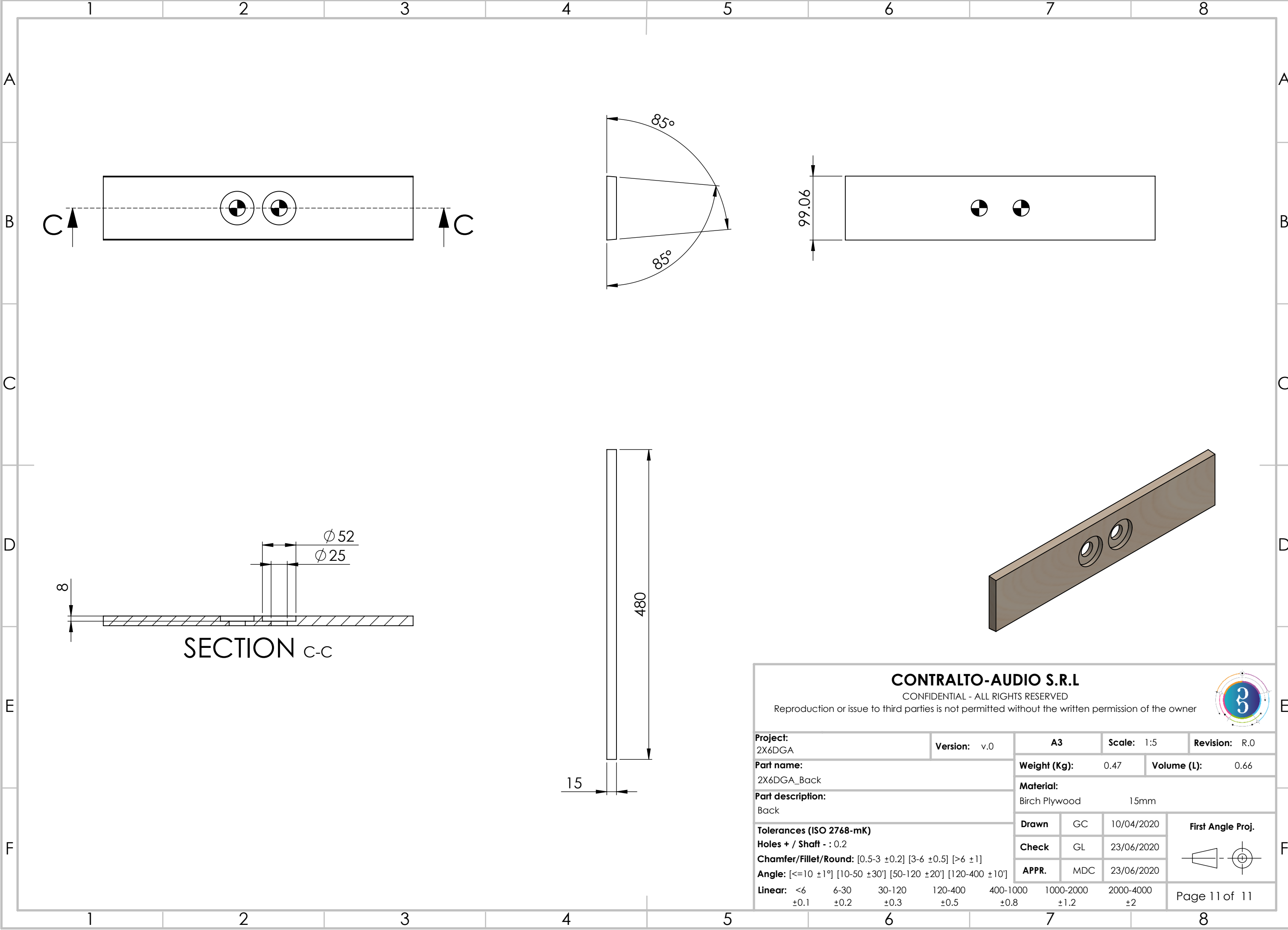
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Project: 2X6DGA				Version: v.0		A3		Scale: 1:2		Revision: R.0	
Part name: 2X6DGA_Reflex-1						Weight (Kg): 0.15		Volume (L): 0.21			
Part description: Reflex						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30'] [50-120 ±20'] [120-400 ±10'] Linear: <6 ±0.1 6-30 ±0.2 30-120 ±0.3 120-400 ±0.5 400-1000 ±0.8 1000-2000 ±1.2 2000-4000 ±2						Drawn	GC	10/04/2020	First Angle Proj. 		
						Check	GL	23/06/2020			
						APPR.	MDC	23/06/2020			
						Page 9 of 11					

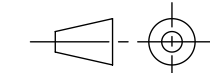




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Project: 2X6DGA				Version: v.0		A3		Scale: 1:5		Revision: R.0	
Part name: 2X6DGA_Back						Weight (Kg): 0.47		Volume (L): 0.66			
Part description: Back						Material: Birch Plywood 15mm					
Tolerances (ISO 2768-mK) Holes + / Shaft - : 0.2 Chamfer/Fillet/Round: [0.5-3 ±0.2] [3-6 ±0.5] [>6 ±1] Angle: [<=10 ±1°] [10-50 ±30°] [50-120 ±20°] [120-400 ±10°] Linear: <6 6-30 30-120 120-400 400-1000 1000-2000 2000-4000 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2						Drawn	GC	10/04/2020	First Angle Proj. 		
						Check	GL	23/06/2020			
						APPR.	MDC	23/06/2020			
						Page 11 of 11					